## **Epoxy series**



M918 acrylic polyurethane hull paint (yellowing resistance)

Features: Acrylic polyurethane is made from hydroxyl acrylic

resin, HDI anti-yellowing curing agent, pigments, various additives, and organic solvents. The paint film has good adhesion, strong fullness, excellent weather resistance, good color and gloss retention, and excellent

water and salt spray resistance

Application: Used for the external coating protection of ship super-

structures above the waterline and other marine equipment, it can also be used as exterior decorative paint

for buildings.

Basic

Parameters: • Color: Various colors

• Finish: High gloss

• Volume solid content: 49-51%

Density: 1.1-1.3g/ml (after mixing)
Mixing ratio: Part A : Part B = 20:3

Wet film thickness: 100 μm
Dry film thickness: 50 μm

• Theoretical coverage rate: 10.0m²/L, 8.3m²/kg (calculated by a dry film thickness of 50  $\mu\,m)$ 

• Actual coverage rate: 5.3m<sup>2</sup>/L, 4.4m<sup>2</sup>/kg

Flash point: 28℃Surface dry: 1 hourFully dry: 24 hours

Application

Methods: high pressure airless spray, roller coating, brush coating

Pot Life: •4 hours (25°C)

Thinner: universal thinner X-2

Recoating

Interval: • 24 hours

Recommended number of coats:

Two coats

Preceding coating:

Epoxy primer, intermediate paint

Surface Treatment:

After the previous coat is completely dry, remove any oil and debris from the paint film.