

PRODUCT DATA SHEET MPU[®] COATINGS EW02T (base coat)

Interior Decorative and Industrial 2K Epoxy Floor Primer

Illustrate

MPU® COATINGS EW02T is a two-component solvent-free, . Extremely low VOC evaporation low VOC emission

Scope of use

MPU® COATINGS EW02T It should only be used by experienced and trained professionals.

• Suitable for concrete, ceramic, metal substrate floors

For indoor use only

Features/Benefits

- Solvent-free
- Good adhesion
- · Compatible with PUR, EP systems
- Easy to apply
- Economical and practical

PRODUCT INFORMATION

Chemical Base	EP		
Packaging	Part A	15 kg containers	
	Part B	6 kg containers	
	Part A+B	21.0 kg ready to mix units	
Shelf Life	12 months from date of production.		
Storage Conditions	Products must be stored in original packaging in a dry environment between +5 $^{\circ}$ C and +30 $^{\circ}$ C.		
Appearance / Colour	Resin - part A	Colorless to light yellow liquid	
	Hardener - part B	Colorless to light yellow liquid	
	Transparent, no tint provide	d	

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Density	Mixed Resin: 1.1 kg/l All Density values at +23 °C				
Solid content by mass	~ 100 %	0			
Solid content by volume	~ 100 %				
TECHNICAL INFORMATION					
Shore D Hardness	~ 60-70 (14 days/+23	°C)			
Tensile adhesion strength> 1.5 N/mr	m² (failure in concrete) >3.0	N/mm ² (Aluminum, steel)	(GB 22374)		
	V02T Must be sealed with tir topcoat	ted topcoat or intermediate	e Please refer to the chemical resistance of the topcoat used		
SYSTEM INFORMATION					
System	Please refer to the produce MPU® COATINGS EW02T/M04T/M06T/M08				
APPLICATION INFORMATION					
Mixing Ratio	Part A : part B = 15:6 ((k	y weight)			
Consumption	~ 0.2 kg/m ²				
Ambient Air Temperature	+10 ° C min. / +30 ° C max.				
Relative Air Humidity	80 % r.h. max.				
Dew Point	Beware of condensation! The substrate and uncured floor must be at least 3 ° C above dew point to reduce the risk of condensation or blooming on the floor finish.				
Substrate Temperature	+10 $^{\circ}$ C min. / +30 $^{\circ}$ C				
Substrate Moisture Content		ow al tester, CM - test method ising water vapor required			
Pot Life	remperature +10 °C +20 °C +30 °C	Time ~25 minute ~20 minute ~15 minute	es		
Curing Time	Coating MPU® COATIN Substrate temperature	GS EW02T required: Minimum	Maximum		
	+10 °C	24 hours	72 hours		
	+20 °C	18 hours	48 hours		
	+30 °C	16 hours	36 hours		
	especially temperature a If the waiting time exceet	may be affected by envir nd relative humidity. ds, please polish the expo chieve mechanical adhesi	osed surface of MPU®		

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Applied Product Ready for Use	Temperature	Foot traffic	Full cure
	<u>+10 °C</u>	<u>~ 24 hours</u>	~ 72 hours
	+20 °C	~ 18 hours	~ 60 hours
	+30 °C	~ 16 hours	~ 48 hours

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Substrate quality and preparation

Please refer to Method Statement: Floor System Surface Assessment and Preparation

construction instructions

Please refer to the MPU COATINGS method statement: Flooring Systems

Maintain

Please refer to MPU® COATINGS cleaning mechanism LIMITATIONS

 Maximum relative humidity during application and curing of 80%

 Do not apply MPU® COATINGS EW02T on substrates subject to rising moisture.

 Freshly applied MPU® COATINGS EW02T must be protected from moisture, condensation and moisture for at least 24 hours. Uncured material will bubble when in contact with water

 During use, be careful not to let sweat fall into MPU® COATINGS EW02T, which can be worn on the head and wrist straps

 If heating is required, please use an electric heater system. Do not use gas, gasoline, paraffin or other fossil fuel heaters. These heaters will produce large amounts of CO2 and H2O water vapor, which may adversely affect the surface treatment.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type sb) is 500 g/l (Limits 2010) for the ready to use product.

The maximum content of MPU® COATINGS EW02T is < 500 g/I VOC for the ready to use product.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

The surface must be clean, dry and free of any contaminants such as dirt, oil, grease, coatings and surface treatments. Before applying the product, completely remove all dust, loose and brittle materials from the surface, using a vacuum cleaner. The pull-out strength shall not be less than 1.5 N/mm2. If in doubt, do a zone test first.

MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 2 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimise air entrainment. APPLICATION

Prior to application, confirm substrate moisture content, relative humidity and dew point.

Pour out MPU® COATINGS EW02T and apply evenly using a serrated spatula, roller, or mechanical spray. Use a claw roller to roll in both directions to ensure uniform thickness and remove trapped air.

CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The technical information mentioned above, especially the suggestions on the construction and use of MPU COATINGS products, are completely based on MPU COATINGS's current knowledge and experience with this product. All MPU COATINGS products must be properly stored and handled under normal conditions. and use. In practice, materials, base materials and actual site conditions are quite different. The above technical information and other written or provided suggestions cannot provide any construction warranty or product suitability in any individual case, or any Legal liability. Users of MPU COATINGS products must abide by the patent rights of MPU COATINGS products.

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